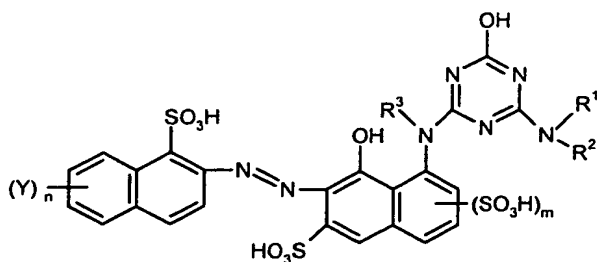


CLAIMS

1. A compound of Formula (1) and salts thereof:



Formula (1)

wherein:

R^1 and R^3 are each independently H or optionally substituted alkyl;

R^2 is optionally substituted alkyl;

Y is OH, CO_2H , SO_3H or PO_3H_2 ; and

n and m each independently have a value of 0 or 1;

provided that the compound of Formula (1) is free from fibre reactive groups.

2. A compound according to claim 1 wherein the compound of Formula (1) is in the form of a lithium, sodium, potassium or quaternary ammonium salt, or a mixture thereof.

3. A compound according to claim 1 or 2 wherein R^1 and/or R^2 comprise a water-solubilising group.

4. A compound according to claim 3 wherein the water-solubilising group is ionic.

5. A compound according to claim 1 or 2 wherein R^1 and/or R^2 is a C_{1-12} -alkyl group free from water-solubilising groups.

6. An ink comprising a compound according to any one of the preceding claims and a liquid medium.

7. An ink comprising:

- (a) from 0.01 to 30 parts of a compound according to any of claims 1 to 5;
and

- (b) from 70 to 99.99 parts of a medium comprising component (i), (ii) of (iii):

- (i) a mixture of water and an organic solvent; or

(ii) an organic solvent free from water; or

(iii) a low melting point solid;

wherein all parts are by weight and the number of parts (a) + (b) = 100.

5 8. An ink jet printing ink according to claim 6 or 7.

9. A process for printing an image on a substrate comprising applying an ink according to claim 8 to the substrate by means of an ink jet printer.

10 10. A paper, an overhead projector slide or a textile material printed with an ink according to claim 8 by means of a process according to claim 9.

11. An ink jet printer cartridge containing an ink according to claim 8.